

6/12 Packs

*Ratermann Manufacturing, Inc.
carries a wide range of 6/12 packs
to choose from.*



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6/12 Packs

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CRADLE PACK REPLACEMENTS

CPR SERIES

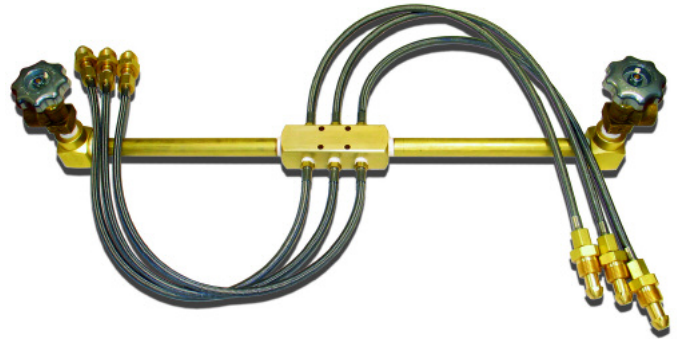
- Designed for 6, 12 & 16 Cylinder Cradle Manifold Replacement



4 Wheel 6 Pack Cradle

Part # MAN-CC6-4

- 1 1/2" yellow brass bar round stock body
- 1 1/2" yellow brass bar stock body
- Flexible, stainless steel teflon or tefzel pigtails standard
- Optional armor guarded flexible or rigid copper pigtails
- Fits most commercially available cylinder cradles and pallet packs
- Modular design allows for quick easy repairs



6 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-CPR-580-06	CGA 580 – Inert
GMA-CPR-540-06	CGA 540 – Oxygen
GMA-CPR-346-06	CGA 346 – Air

12 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-CPR-580-12	CGA 580 – Inert
GMA-CPR-540-12	CGA 540 – Oxygen
GMA-CPR-346-12	CGA 346 – Air

16 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-CPR-580-16	CGA 580 – Inert
GMA-CPR-540-16	CGA 540 – Oxygen
GMA-CPR-346-16	CGA 346 – Air

SCMB SERIES

Resuscitate Your Old Cradle Packs with a new CRP or SCMB series Cradle Pack Replacement Manifolds

- 1 1/2" yellow brass bar stock body
- Flexible, stainless steel teflon or tefzel pigtails standard
- Optional armor guarded flexible or rigid copper pigtails
- Fits Saf-T-Cart style cylinder cradles and most commercially available pallet racks
- Modular design allows for quick easy repairs



6 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-SCMB-580-06	CGA 580 – Inert
GMA-SCMB-540-06	CGA 540 – Oxygen
GMA-SCMB-346-06	CGA 346 – Air

12 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-SCMB-580-12	CGA 580 – Inert
GMA-SCMB-540-12	CGA 540 – Oxygen
GMA-SCMB-346-12	CGA 346 – Air

16 Pack Replacement Manifold

Part #	Description/Type of Gas
GMA-SCMB-580-16	CGA 580 – Inert
GMA-SCMB-540-16	CGA 540 – Oxygen
GMA-SCMB-346-16	CGA 346 – Air

Manifold includes Header Valve Manifold and Pigtails with the appropriate fittings.

Some assembly required.

CRADLE ASSEMBLIES

6/12 Packs

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6 & 12 PACK CYLINDER CRADLE ASSEMBLIES

This Cradle Design has continually proven its strength and durability in the work-place throughout the continental United States with thousands of units sold over the past 36 years. With its unique and simplistic design these cradles provide a safe orderly grouping and manifolding of high pressure cylinders in just minutes.

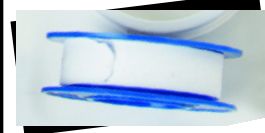
TEFLON PASTE AND TAPE

Oxygen Safe, Chemically Inert, and Odor Free

FORMULA-8 is used by thousands of welding and general supply companies and equipment manufacturers worldwide.

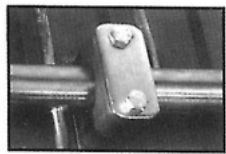


Teflon Paste



Teflon Tape

Part #	Description
Tape-1	1/4" Teflon Tape
Tape-2	1/2" Teflon Tape
Tape-34	3/4" Teflon Tape
Tape-3	1" Teflon Tape
Oxy-Teflon 8	Teflon Paste

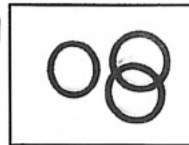


1" formed solid round bar (ASTM-A36) lifting eye with a minimum load value of 28,260 lbs.

Vibration dampening clamps securely hold manifold in place.

(4) 3/4" solid tie down rods (ASTM-A36) with a minimum load value of 15,948 lbs.

Rubber "O" rings adjust for cylinder height variances.



Elbow clamp prevents manifold from twisting when connecting to regulators or any other fittings.



Heavy-duty formed steel plate with drain holes.

Large 6" steel casters are load rated at 1200 lbs. each

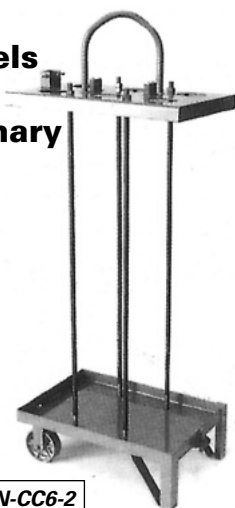
All Cradles are Engineered with an 8 to 1 Safety Factor for Lifting Purposes

6 and 12 Pack Cylinder Cradle Assemblies

Part #	Description	Wheel Diameter & Type	Height	Width	Depth	Weight
MAN-CC6-4	6 Cyl. Cradle w/ 4 Casters	6" x 2" Steel Rigid / Swivel	74"	20"	28 3/4"	140
MAN-CC6-2	6 Cyl. Cradle w/ 2 Casters	6" x 2" Steel Rigid	74"	20"	28 3/4"	133
MAN-CC6-F	6 Cyl. Cradle w/ Fork Lift Runners	N/A	66"	20"	28 3/4"	125
MAN-CC12-4	12 Cyl. Cradle w/ 4 Casters	6" x 2" Steel Rigid / Swivel	74"	28 3/4"	38 1/2"	205
MAN-CC12-F*	12 Cyl. Cradle w/ Fork Lift Runners	N/A	66"	28 3/4"	38 1/2"	190

Note: When ordering cylinder cradles please specify the size and type of cylinders to be mounted.
* Cradles do not include manifold. Call for manifold choices.

2 Wheels w/ Stationary Legs



Part # MAN-CC6-2

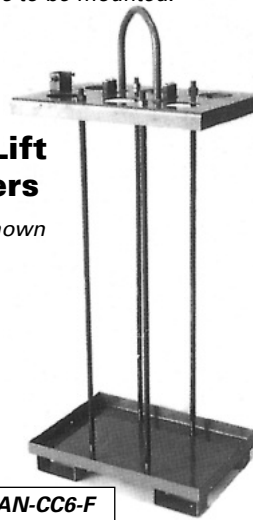
4 Wheels



Part # MAN-CC12-4
*Part # MAN-CC6-4

Fork Lift Runners

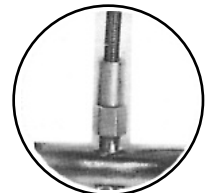
* = not shown



Part # MAN-CC6-F
*Part # MAN-CC12-F

Call for 6 and 12 Pack Available Manifolds

Replaceable S.S. FlexTail Style also available in Copper Pigtail Style



Replacement Cylinder Pads



Part # MAN-PAD

For Transporting the Standard "K" and "T" Sized Welding Gas Cylinders



Combination Crane Eye and Forklift Guide

They are equipped with a non top-heavy pick-up point for a crane or forklift.



Cylinder Tray

No sharp points or corners that snag.

Inside dimensions:
19 3/8" x 28 3/4" x 3/16"
Thick structural steel

Drainage

1/4" hole in each corner so cylinder bottoms will not rust out.



No Leak Manifold

The manifold has solid tubing sections machined from a solid 2 x 3 11/16" block of brass.



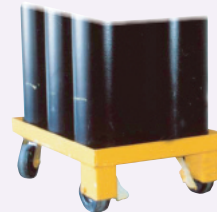
Streamlined Welded Steel Straps

Even when knocked over, the straps will retain cylinders securely.

16 gauge flexible steel.
Each strap is 31" including hinge space
No sharp edges

Not Top Heavy

The center of gravity is kept low.



Locking Brakes

They are equipped with brakes! Without brakes, cradles can, and will, roll unexpectedly.

6 PACKS – FLEXIBLE PIGTAIL

Part #	Gas Style	CGA
CRD-6PKI580	Argon Nitrogen	CGA 580
CRD-6PK350	Hydrogen	CGA 350
CRD-6PK346	Air	CGA 346
CRD-6PKH580	Helium	CGA 580
CRD-6PK540	Oxygen	CGA 540

Phenolic Resin Wheels

The composite resin wheels are more durable than plastic or steel. They are easy to roll and easy on floors.

Rear = 6" dia. x 2" wide
Front = 5" dia. x 2" wide



Bolted Upright

The tubular center posts are securely fastened with high grade steel bolts. 3" steel square tubing 1/8" thick 58 1/8" length Hard rubber capped



CRADLE ASSEMBLIES

6/12 Packs

Section
10C

THE ULTIMATE CRADLE ASSEMBLIES

This Cradle Series is the ultimate in cylinder packs. Our Cradle series comes to you completely assembled including manifold and pigtails. All you have to do is add gas. The six and twelve versions available are the four corner and fork lift models. You may further order the six in a low profile model. The Palet-pak is the big brother to the Cradle Series in that it holds 16 high-pressure cylinders. The Palet-Pak as well as the Cradle Series can be maneuvered by pallet jack, forklift or crane. Manifolds and pigtails are available from **Ratermann Manufacturing, Inc.** and can be ordered separately. Please be sure to specify the gas.



SafTCradle 6
Four Corner
PT # CRS-C6PK



SafTCradle 12
Four Corner
PT # CRS-C12PK



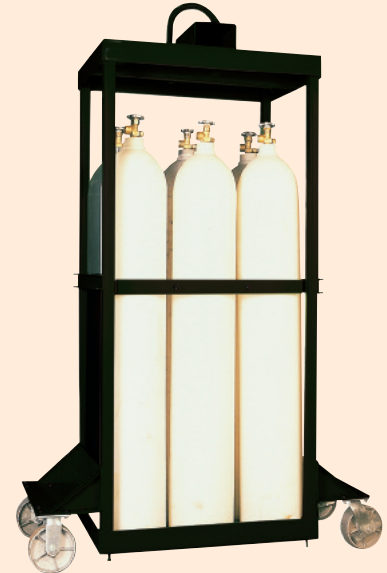
SafTCradle 6
Fork Lift
PT # CRS-FL6PK



SafTCradle 12
Fork Lift
PT # CRS-FL12PK

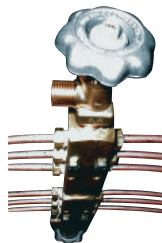


Palet-Pak
PT # CRS-FL16PK



SafTCradle 6
Low Profile
PT # LPC-6PK

To Order
Cradle with
Manifold
add to
Part # for
Gas Type

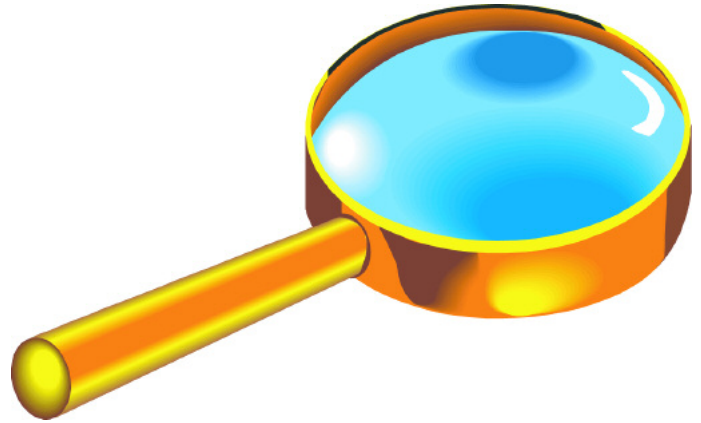


Gas Style	CGA
Argon Nitrogen	CGA 580
Hydrogen	CGA 350
Air	CGA 346
Helium	CGA 580
Oxygen	CGA 540

* Some
assembly
required

PART #	MODEL	WHEEL	CYL. CAP	H	D	W	LBS.
LPC-6PK	SafTCradle 6 Low Profile	SC-53, SC-54	6 High Pressure	78"	24 1/4"	21 1/4"	260
CRS-FL6PK	SafTCradle 6 Fork Lift	-	6 High Pressure				
CRS-FL12PK	SafTCradle 12 Fork Lift	-	12 High Pressure	78"	41 1/2"	31"	312
CRS-FL16PK	Palet-Pak 16 Fork Lift	-	16 High Pressure	85"	39 1/2"	42"	415
CRS-C6PK	SafTCradle 6 Four Corner	SC-53, SC-54	6 High Pressure	85"	31 1/2"	21 1/4"	221
CRS-C12PK	SafTCradle 12 Four Corner	SC-55, SC-56	12 High Pressure	85"	41 1/2"	31"	354

*If you do not see what
you are looking for
please contact us.*



*We have many more products available that
are not included in our catalog.*

RATERMANN
M A N U F A C T U R I N G , I N C .

also does custom work!

