U.S. DEPARTMENT OF LABOR OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

SAFETY DATA SHEET

	Section 1: Chemical Product and Company Identification	
Manufacturer		
Ratermann Manufacturi	ng Inc	
601 Pinnacle Place	ng, nc.	
Livermore, CA 94550		
Telephone Number:	800-264-7793	
	800-204-7755	
Product Identifier:	Thread Tape PTFE Tape	
Product Description:	PTFE Tape	
Product Use:	For use on threaded joints of pipe (not exceeding 4" pipe size) in assembles	
	handling gasoline, petroleum oils, propane, butane, naptha, benzene	
	Natural gas and LP-gas in vapor state (temperatures of -65F to 700F, pressure	
	not over 300 psi). A minimum of three full wraps is required for pipe up to 1"	
	Section 2: Information on Ingredients	
Contains:	Polytetrafluoroethylene CAS # 9002-84-0	
	Polytetrafluoroethylene can emit toxic vapors at temperatures exceeding	
	700F, See Section 5 for additional information	
	Contains 99.5% pure Virgin PTFE	
	Section 3: Hazards Identification	
HMIS HAZARD IDENTIFIC		
Health 1	Flammability 1 Reactivity 0	
EMERGENCY OVERVIEW	<i>I</i> :	
Physical Hazards:	May become slippery under foot	
Acute Health Effects:	No known toxicity below 500F	
Chronic Health Effects:	No chronic health effects are expected	
	Section 4: First Aid Measures	
INHALATION:	Not expected to become a significant inhalation hazard under normal	
INCECTION	conditions of use.	
INGESTION:	If ingested this product is not expected to cause an acute reactions. Give two	
	glasses of water to drink. Consult a physician. Never give anything by mouth	
	to an unconscious person.	
EYES:	Not expected to come in contact with eyes. In the unlikely event of eye	
EYES:	exposure no effects are expected other than normal irritation produced by	
	exposure no effects are expected other than normal irritation produced by foreign body in eye. Flush with water. Lasting irritation see a physician.	
EYES: SKIN:	exposure no effects are expected other than normal irritation produced by	

other materials. Wash well soap and water. If irritation persists see physician.

Section 5: Fire Fighting Measures					
Extinguishing Media:	Foam (Aqueous Film Forming Foam), dry chemical, carbon dioxide.				
Special Precautions:	This compound will not burn unless its pre-heated. Water fog may be used to				
	cool the containers, however frothing may occur if water is sprayed directly				
	into burning containers. Do not enter fire area without proper protection.				
Hazardous Combustion	Products: The thermal decomposition products are highly				
	dependant upon the combustion conditions. Noxious or toxic fumes may be				
	generated, some of which may be toxic or irritating. Polytetrafluoroethylene				
	can eemit toxic fumes when heated to temperatures exceeding 700F. The max				
	operating temperature for this compound is around 500F. At these temps PTFE				
	does not undergo any thermal degradetion and is not hazardous.				
Flash Point:	Not established				
Lower Flammable Limit:	Not established				
Upper Flammable Limit:	Not established				
Autoignition Temperatu	Ire: Not established				

Section 6: Accidental Release Measures

Spills cannot occur. Dispose of any excess material in safe manner. Incineration is to be avoided

Section 7: Handling and Storage				
Handling:	Avoid contact with the skin and eyes. Use good industrial hygiene practices.			
	Keep containers closed. Wash hands after using product and before eating,			
	drinking, smoking, or using toilet facilities. For opeeration at ambient temps			
	of -65F to 700F and pressure up to 300 psi.			
Storage:	Store in a dry place away from moisture, excessive heat and sources of ignition			
	at ambient air temperatures of -65F to 700F and preassure up to 300 psi. Avoid			
	storage near food to prevent food contamination.			
	Section 8: Exposure Controls/Personal Protection			
Ventilation Require	ements: In confined areas local and general ventilation			
	should be provided. Ventilation systems must be designated accorfing to			
	approved engineering standards.			
Personal Protection	<u>n:</u>			
Eye:	Wearing of protective glasses is recommended when handling any chemicals.			
Gloves:	Only in rare case where allergies are apparent are gloves necessary.			
Respiratory	Provide adequate ventilation in workplace.			
Other:	Eating and smoking should be prohibited in areas where product is handled			
	Nothing replaces good personal hygiene. Coveralls or other full body clothing			
	shall be worn and properly laundered after use. Workers should wash hands,			
	face, neck and arms before eating, drinking or smoking.			

	Safety Data Sheet C	Continued		
Section 9: Physical and Chemical Properties				
Physical State:	Таре			
Odor and Appearance:	Odorless			
Lowest Boiling point:	Does not apply			
Vapor Pressure:	Not established			
Vapor Density	Not established			
Water Solubility:	Insoluble			
% Organic Volatiles:	0.0% w/w			
pH:	N.A.			
	Section 10: Stabilit	ty and Reactivity		
Stability:	Stable under normal conditions.	5		
Reactivity:	Unknown			
	Section 11: Toxicolo	ogical Information		

Exposure limites:The limits reported in Section 2 of this document refer to other physical forms
of the ingredients present in this product. Limits for the formulated product
have not been determined.

None of the components of this product have been reported as carcinogenic by NTP, OSHA or IARC.

Section 12: Ecological Information				
General:	No special procedures			
Section 13: Disposal Information				
Waste materials must b	be disposed of in accordance with your municpal, state, provincial and feder	al		
regulations. Contact the	e proper authorities for specific instructions. Avoid incineration.			
	Section 14: Transport Information			
DOT Hazard Class:	Not regulated			

DOT Hazard Class:Not regulatedProper Shipping Name:Not regulatedIdentification Number:Not regulated

SARA

Section 15: Regulatory Information

WHMIS

Listed below are chemical substances subject to supplier notification requirements. The percentages when presented represent average values.

CAS Number

313

CA-65

None

CA-65 - Chemical Substance identified under the California Proposition 65 column are known to the State of California to Cause and/or reproductive toxicity.

TSCA Status:

All ingredients of product comply with the requirements of the US EPA Toxic Substance Control Act.

Safety Data Sheet Continued Section 16: Other

Prepared by Management

The above information and recommendations are believed accurate and reliable. Because it is not possible to anticipate all conditions of use, addition saftey precaustions may be required. Ratermann Manufacturing, Inc. makes no warranty, either expressed or implied, including merchantability and fitness.

User Responsibility: Each user should read and understand this information and incorporate it into individual site saftey programs in accordance with applicable hazard communication standards and regulations.